

# **CROSS-LINE LASER LEVEL** CODE 4917-30





#### Red horizontal and vertical cross laser lines

IP54 WATERPROO

- Self-leveling within ±3°, self-leveling time within 4s, audible and visual warning when out of  $\pm 3^{\circ}$ Folding legs for angle and height adjustment
- Outdoor use with the detector (code: 4917-DETECTOR)

application examples



folding legs for angle and height adjustment



#### SPECIFICATION

Laser line width	2±0.5mm (within 5m)	
Laser type	630~660nm, class II, <1mW	
Beam angle	120±0.5°	
Self-leveling range	±3°	
Working distance	indoor: 30m, outdoor: 50m with detector (optional)	
Accuracy	0.2mm/m	
Operation temperature	-10~40°C	
Power supply	3×AA batteries, for 3 hours working	
Dimension	100×82×104mm	
Weight	620g	

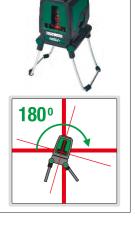
#### **OUTDOOR DETECTOR (OPTIONAL)**

Detecting distance	horizontal 1~50m, vertical 1~30m
Detecting accuracy *	high accuracy ±1.5mm, low accuracy ±2.5mm
Power supply	9V battery
Dimension	168×58×30mm
Weight	140g (battery included)

\* Use high accuracy detection mode within 15m, use low accuracy detection mode over 15m

#### STANDARD DELIVERY

Main unit	1 pc
1/4" to 5/8" tripod adaptor	1 pc
Battery (AA)	3 pcs





stand (included with outdoor detector)



outdoor detector (optional)



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### AUTOMATIC DIGITAL ROCKWELL HARDNESS TESTER (DOLPHIN-NOSE TYPE) CODE ISHR-T100



FORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHTS)





- Dolphin-nose indenter for easy reach interior of pipes and grooves
- Automatic testing, automatic test force loading
- LCD touch screen, easy operation
   Convert to other Rockwell scales, HV or HB automatically
- Tolerance testing
- Insert USB flash disk, save the testing results as Excel
- Self-compensation of the hardness value for curved workpiece
- Force loading by electric motor (without weights)
- The test force is selected automatically according to hardness scale







small V-type anvil (optional) for cylinders with diameter Ø2~4mm

(included)



Ø63mm flat anvil Ø150mm flat anvil (included)

level (included)





#### SPECIFICATION

Hardness	with standard indenters	HRA, HRB, HRC, HRD, HRF, HRG	
scale	with optional indenter	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV	
Preliminar	y test force	98N (10kgf)	
Test force		588N (60kgf), 980N (100kgf), 1471N (150kgf)	
Stage elev	ation	manual	
Load control		automatic (load/dwell/unload)	
Load dwell time		0~99 second	
Resolution		0.1HR	
Output		USB	
Max. workpiece height		300mm	
Max. testing width		250mm (from the center of indenter to the wall of main body)	
Power supply		220V, 50/60Hz	
Dimension		720×260×840mm	
Weight		80kg	

#### STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1 pc
Ø63mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
USB flash disk (8G)	1 pc
Level	1 pc
Touch pen	1 pc
Anti-dust cover	1 pc

Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Small V-type anvil	ISH-SMALLANVIL

# AUTOMATIC DIGITAL ROCKWELL/SUPERFICIAL ROCKWELL HARDNESS TESTERS (FOR MASS PRODUCTION)



- According to BSEN 6508, ISO 6508, ASTM E18
- Automatic lifting of stage without manual rotation
- Automatic testing, the preliminary and main test force are loaded automatically
- LCD touch screen, easy operation
- Convert to other Rockwell scales, HV or HB automatically
- Tolerance testing
- Insert USB flash disk, save the testing results as Excel
- Self-correcting the hardness value for curved workpieces
- The accuracy can be corrected with three standard blocks of low, medium and high values
- The loading force can be corrected with standard force gages
- Force loading by electric motor (without weights)
- The test force is selected automatically according to hardness scales

To be continued

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#### SPECIFICATION

Code		HDT-A410	HDT-A510	HDT-A610
Туре		Rockwell	Superficial Rockwell	Rockwell and Superficial Rockwell
Handress	with standard indenters	HRA, HRB, HRC, HRD, HRF, HRG	HR15N, HR30N, HR45N, HR15T, HR30T, HR45T	HRA, HRB, HRC, HRD, HRF, HRG, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
Hardness scale	with optional indenter	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV	HR15W, HR30W, HR45W, HR15X, HR30X, HR45X, HR15Y, HR30Y, HR45Y	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV, HR15W, HR30W, HR45W, HR15X, HR30X, HR45X, HR15Y, HR30Y, HR45Y
Preliminary	y test force	98N/10kgf for Rockwell         29.4N/3kgf for Superficial Rockwell         98N/10kgf for Rockwell           98N/10kgf for Rockwell         29.4N/3kgf for Superficial Rockwell         98N/10kgf for Rockwell		
Test force		588N (60kg), 980N (100kg), 1471N (150kg)         147.1N (15kg), 294.2N (30kg), 441.3N (45kg)         147.1N (15kg), 294.2N (30kg), 441.3N (45kg)           588N (60kg), 980N (100kg), 1471N (150kg)         147.1N (15kg), 294.2N (30kg), 441.3N (45kg)         147.1N (15kg), 294.2N (30kg), 588N (60kg), 980N (100kg), 1471N (150kg)		
Stage lifting automatic				
Load contr	ol	automatic (load/dwell/unload)		
Load dwell	l time	0~99 second		
Resolution	1	0.1HR		
Output		USB		
Max. work	orkpiece height 300mm			
Max. testin	Max. testing width 200mm (from the center of indenter to the wall of main body)			
Power sup	ower supply 220V, 50/60Hz			
Dimension	l	560×280×850mm		
Weight		80kg		

#### STANDARD DELIVERY

Code	HDT-A410	HDT-A510	HDT-A610
Main unit	1 pc	1 pc	1 pc
Ø63mm flat anvil	1 pc	1 pc	1 pc
Ø150mm flat anvil	1 pc	1 pc	1 pc
V-type anvil	1 pc	1 pc	1 pc
Diamond indenter	1 pc	1 pc	1 pc
Ø1.5875mm carbide ball indenter	1 pc	1 pc	1 pc
Hardness test block HRB88~95	1 pc	<u> </u>	1 pc
Hardness test block HRC60~65	1 pc	—	1 pc
Hardness test block HRC20~30	1 pc	—	1 pc
Hardness test block 78~88HR15N	—	1 pc	1 pc
Hardness test block 55~73HR30N	—	1 pc	1 pc
Hardness test block 57~69HR30T	—	1 pc	1 pc
USB flash disk (8G)	1 pc	1 pc	1 pc
Level	1 pc	1 pc	1 pc
Touch pen	1 pc	1 pc	1 pc
Anti-dust cover	1 pc	1 pc	1 pc

Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Hardness test block 78~88HR15N	HDT-B-HR15N2
Hardness test block 55~73HR30N	HDT-B-HR30N2
Hardness test block 73~82HR30T	HDT-B-HR30T
Small V-type anvil	ISH-SMALLANVIL
Desk	HDT-DESK



# AUTOMATIC DIGITAL ROCKWELL/SUPERFICIAL ROCKWELL HARDNESS TESTERS



- LCD touch screen, easy operation
- Convert to other Rockwell scales, HV or HB automatically
- Tolerance testing
- Insert USB flash disk, save the testing results as Excel
- Self-correcting the hardness value for curved workpieces
- Force loading by electric motor (without weights)
- The test force is selected automatically according to hardness scale
- According to ISO 6508

elevate the stage by hand to let the workpiece touch the indenter protection cover, press "start" to start testing automatically, the preliminary and main test force are loaded automatically

To be continued



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#### SPECIFICATION

Code		ISH-RSR400	ISH-RSR500	ISH-RSR600
Туре		Rockwell	Superficial Rockwell	Rockwell and Superficial Rockwell
Handress	with standard indenters	HRA, HRB, HRC, HRD, HRF, HRG	HR15N, HR30N, HR45N, HR15T, HR30T, HR45T	HRA, HRB, HRC, HRD, HRF, HRG, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
Hardness scale	with optional indenter	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV	HR15W, HR30W, HR45W, HR15X, HR30X, HR45X, HR15Y, HR30Y, HR45Y	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV, HR15W, HR30W, HR45W, HR15X, HR30X, HR45X, HR15Y, HR30Y, HR45Y
Preliminary	y test force	98N/10kgf for Rockwell         29.4N/3kgf for Superficial Rockwell         98N/10kgf for Rockwell           98N/10kgf for Rockwell         29.4N/3kgf for Superficial Rockwell         98N/10kgf for Rockwell		
Test force		588N (60kg), 980N (100kg), 1471N (150kg)         147.1N (15kg), 294.2N (30kg), 441.3N (45kg)         147.1N (15kg), 294.2N (30kg), 588N (60kg), 980N (100kg), 1471N (150kg)		
Stage eleva	Stage elevation manual			
Load contr	rol	automatic (load/dwell/unload)		
Load dwell	l time	0~60 second		
Resolution	1	0.1HR		
Output		USB		
Max. work	piece height	height 220mm		
Max. testin	ıg width	h 200mm (from the center of indenter to the wall of main body)		
Power sup	ply	220V, 50/60Hz		
Dimension	1	510×260×780mm		
Weight		70kg		

#### STANDARD DELIVERY

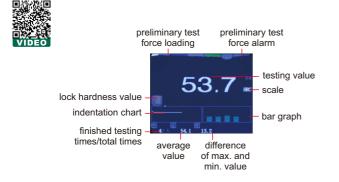
Code	ISH-RSR400	ISH-RSR500	ISH-RSR600
Main unit	1 pc	1 pc	1 pc
Ø63mm flat anvil	1 pc	1 pc	1 pc
Ø150mm flat anvil	1 pc	1 pc	1 pc
V-type anvil	1 pc	1 pc	1 pc
Diamond indenter	1 pc	1 pc	1 pc
Ø1.5875mm carbide ball indenter	1 pc	1 pc	1 pc
Hardness test block HRB88~95	1 pc	—	1 pc
Hardness test block HRC60~65	1 pc	—	1 pc
Hardness test block HRC20~30	1 pc	—	1 pc
Hardness test block 78~88HR15N	—	1 pc	1 pc
Hardness test block 55~73HR30N	—	1 pc	1 pc
Hardness test block 57~69HR30T	—	1 pc	1 pc
USB flash disk (8G)	1 pc	1 pc	1 pc
Level	1 pc	1 pc	1 pc
Touch pen	1 pc	1 pc	1 pc
Anti-dust cover	1 pc	1 pc	1 pc

Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Hardness test block 78~88HR15N	HDT-B-HR15N2
Hardness test block 55~73HR30N	HDT-B-HR30N2
Hardness test block 73~82HR30T	HDT-B-HR30T
Small V-type anvil	ISH-SMALLANVIL
Desk	HDT-DESK



## AUTOMATIC DIGITAL ROCKWELL HARDNESS TESTER CODE ISH-MRD200

charger port USB port



- Tolerance testing
- Set testing times (2~10) to have average value and the difference of max. and min. value
- Convert to other Rockwell scales, HV or HB
- Memory of 500 testing values for browsing and output
- Testing value can be sent to wireless printer automatically
- Calibration function compensates the testing value for high accuracy
- The hardness value of soft materials like plastic is not stable, the lock function can obtain the value automatically
- Display unit is automatic power off
- According to ISO 6508



Ø60mm flat anvil (included)

SPECIFICATION

Hardness scale

Stage elevation

Load dwell time

Load control

Resolution

Output

Memory

**Test force** 

Preliminary test force

Max. workpiece height

Max. testing width

Power supply of

the display unit Power supply

Dimension

Weight



98N

manual

0.1HR

170mm

500

60kg

1~99 second

wireless and USB

220V, 50/60Hz

520×160×700mm

to the wall of main body)

built-in rechargeable battery

HRA, HRB, HRC, HRD

588N, 980N, 1471N

automatic (load/dwell/unload)

165mm (from the center of indenter

HRF, HRG (with standard indenters)

HRE, HRH, HRK (with optional indenter)



V-type anvil (included) for cylinders with diameter Ø4~60mm





wireless printer (optional)

desk (optional)

INSTE

operation panel

#### 

small V-type anvil (**optional**)

for cylinders with diameter Ø2~4mm

STANDARD DELIVERY	
Main unit	1 pc
Ø60mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Anti-dust cover	1 pc
Software and USB cable	1 pc
AC/DC adapter	1 pc

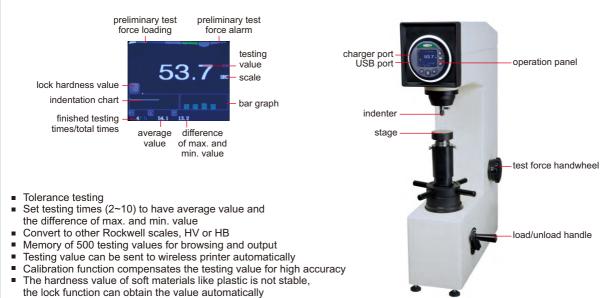
Wireless printer	ISH-DS-PRINTER	
Ø3.175mm carbide ball indenter	ISH-EHK-INDENTER	
Hardness test block HRB88~100	HDT-B-HRB	
Hardness test block HRC60~70	HDT-B-HRC3	
Hardness test block HRC20~30	30 HDT-B-HRC1	
Small V-type anvil	ISH-SMALLANVIL	
Desk	HDT-DESK	

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# MANUAL DIGITAL ROCKWELL HARDNESS TESTER CODE ISH-RD200







- Automatic power off
- According to ISO 6508

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Ø60mm flat anvil (included)

Ø150mm flat anvil (included)

V-type anvil (included) for cylinders with diameter Ø4~60mm



small V-type anvil (**optional**) for cylinders with diameter Ø2~4mm





software CD

(included)

desk (optional)

SPECIFICATION
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Hardness scale	HRA, HRB, HRC, HRD HRF, HRG (with standard indenters)	
	HRE, HRH, HRK (with optional indenter)	
Preliminary test force	98N	
Test force	588N, 980N, 1471N	
Stage elevation	manual	
Load control	manual	
Resolution	0.1HR	
Output	wireless and USB	
Memory	500	
Max. workpiece height	170mm	
Max. testing width	165mm (from the center of indenter to the wall of main body)	
Power supply	built-in rechargeable battery	
Dimension	520×160×700mm	
Weight	60kg	

#### **OPTIONAL ACCESSORY**

Wireless printer	ISH-DS-PRINTER
Ø3.175mm carbide ball indenter	ISH-EHK-INDENTER
Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Small V-type anvil	ISH-SMALLANVIL
Desk	HDT-DESK

STANDARD DELIVERY

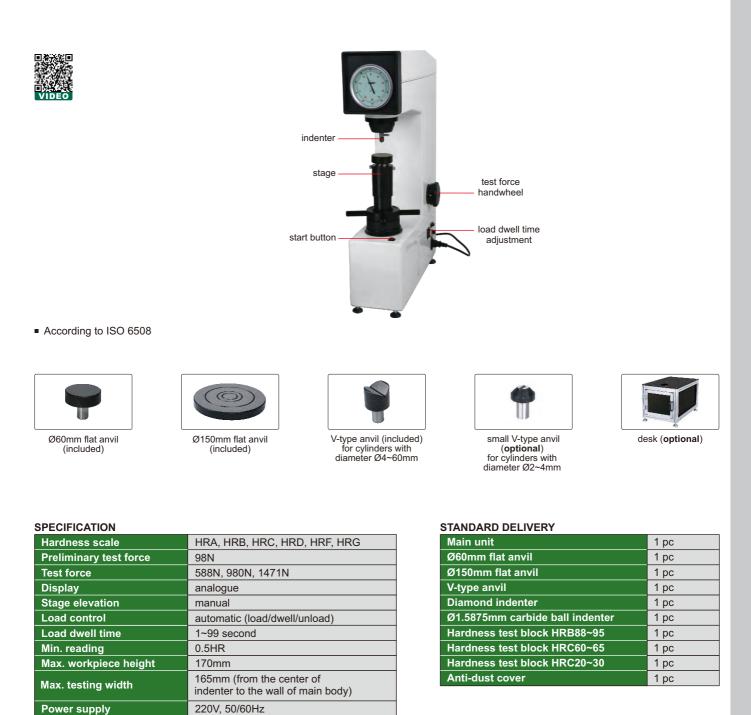
Main unit	1 pc
Ø60mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Anti-dust cover	1 pc
Software and USB cable	1 pc
AC/DC adapter	1 pc

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INSIZE





#### OPTIONAL ACCESSORY

Dimension

Weight

Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Small V-type anvil	ISH-SMALLANVIL
Desk	HDT-DESK

60kg

520×160×700mm

# MOTORIZED ROCKWELL HARDNESS TESTER (BASIC TYPE) **CODE HDT-RA151**







According to ISO 6508

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Ø150mm flat anvil (included)



V-type anvil (included) for cylinders with diameter Ø4~60mm



small V-type anvil (**optional**) for cylinders with diameter Ø2~4mm



desk (optional)

#### SPECIFICATION

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG	
Preliminary test force	98N	
Test force	588N, 980N, 1471N	
Display	analogue	
Stage elevation	manual	
Load control	automatic (load/dwell/unload)	
Load dwell time	1~60 second	
Min. reading	0.5HR	
Max. workpiece height	170mm	
Max. testing width	128mm (from the center of indenter to the wall of main body)	
Power supply	220V, 50/60Hz	
Dimension	520×225×640mm	
Weight	65kg	

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# OPTIONAL ACCESSORY

Hardness test block HRA80~84	HDT-B-HRA	
Hardness test block HRB88~100	HDT-B-HRB	
Hardness test block HRC20~30	HDT-B-HRC1	
Hardness test block HRC35~55	HDT-B-HRC2	
Hardness test block HRC60~70	HDT-B-HRC3	
Small V-type anvil	ISH-SMALLANVIL	
Desk	HDT-DESK	

# STANDARD DELIVERY

Main unit	1 pc
Ø58mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm steel ball indenter	1 pc
Level	1 pc
Hardness test block HRA80~88	1 pc
Hardness test block HRB85~95	1 pc
Hardness test block HRC20~30	1 pc
Hardness test block HRC35~55	1 pc
Hardness test block HRC60~70	1 pc
Anti-dust cover	1 pc



# MANUAL ROCKWELL HARDNESS TESTER CODE ISH-R150





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#### **OPTIONAL ACCESSORY**

Dimension

Weight

Hardness test block HRB88~100	HDT-B-HRB	
Hardness test block HRC60~70	HDT-B-HRC3	
Hardness test block HRC20~30	HDT-B-HRC1	
Small V-type anvil	ISH-SMALLANVIL	
Desk	HDT-DESK	

520×160×700mm

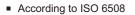
60kg











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Ø58mm flat anvil (included)



Ø150mm flat anvil (included)



for cylinders with diameter Ø4~60mm







small V-type anvil (**optional**) for cylinders with diameter Ø2~4mm

#### STANDARD DELIVERY

Main unit	1 pc
Ø58mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm steel ball indenter	1 pc
Ø1.5875mm steel ball	5 pcs
Level	1 pc
Hardness test block HRA80~88	1 pc
Hardness test block HRB85~95	1 pc
Hardness test block HRC20~30	1 pc
Hardness test block HRC35~55	1 pc
Hardness test block HRC60~70	1 pc
Anti-dust cover	1 pc

#### SPECIFICATION

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Preliminary test force	98N (10kg)
Test force	588N (60kg), 980N (100kg), 1471N (150kg)
Display	analogue
Stage elevation	manual
Load control	manual
Min. reading	0.5HR
Max. workpiece height	170mm
Max. testing width	135mm (from the center of indenter to the wall of main body)
Dimension	466×238×630mm
Weight	70kg

Hardness test block HRA80~84	HDT-B-HRA
Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC20~30	HDT-B-HRC1
Hardness test block HRC35~55	HDT-B-HRC2
Hardness test block HRC60~70	HDT-B-HRC3
Small V-type anvil	ISH-SMALLANVIL
Desk	HDT-DESK



# MANUAL ROCKWELL AND SUPERFICIAL ROCKWELL HARDNESS TESTER CODE HDT-RSR100







Ø60mm flat anvil (included)



V-type anvil (included) for cylinders with diameter Ø4~60mm



desk (optional)

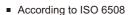


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Ø150mm flat anvil (included)



small V-type anvil (**optional**) for cylinders with diameter Ø2~4mm



#### SPECIFICATION

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
Preliminary test force	29.4N/3kgf for Superficial Rockwell 98N/10kgf for Rockwell
Test force	147N/15kgf, 294N/30kgf, 441N/45kgf, 588N/60kgf, 980N/100kgf, 1471N/150kgf
Display	analogue
Stage elevation	manual
Load control	manual
Min. reading	0.5HR
Max. workpiece height	160mm
Max. testing width	140mm (from the center of indenter to the wall of main body)
Dimension	460×240×660mm
Weight	75kg

## STANDARD DELIVERY

Main unit	1 pc
Ø60mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Hardness test block 78~88HR15N	1 pc
Hardness test block 55~73HR30N	1 pc
Hardness test block 57~69HR30T	1 pc
Anti-dust cover	1 pc

#### **OPTIONAL ACCESSORY**

HDT-B-HRB
HDT-B-HRC3
HDT-B-HRC1
HDT-B-HR15N2
HDT-B-HR30N2
HDT-B-HR30T
ISH-SMALLANVIL
HDT-DESK



# DIGITAL BRINELL/ROCKWELL/VICKERS HARDNESS TESTER CODE HDT-BRV130

According to ISO 6506, ISO 6507, ISO 6508

Force loading by electric motor (without weights)





#### SPECIFICATION

Brinell test load	49N (5kgf), 98N (10kgf), 153N (15.625kgf), 294N (30kgf), 306N (31.25kgf), 613N (62.5kgf), 980N (100kgf), 1226N (125kgf), 1839N (187.5kgf)	
Brinell scales	HBW1/5, HBW2.5/62.5, HBW1/10, HBW2.5/15.625, HBW1/30, HBW2.5/31.25, HBW2.5/62.5, HBW10/100, HBW5/125, HBW2.5/187.5	
Brinell resolution	0.1HBW	
Rockwell test load	98N (10kgf) preload 588 (60kgf), 980 (100kgf), 1471N (150kgf) total load	
Rockwell scales	HRA, HRB, HRC, HRD, HRE, HRF, HRG, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV	
Rockwell resolution	0.1HR	
Vickers test load	49N (5kgf), 98N (10kgf), 196N (20kgf), 294N (30kgf), 392N (40kgf), 490N (50kgf), 588N (60kgf), 784N (80kgf), 980N (100kgf), 1176N (120kgf)	
Vickers scales	HV5, HV10, HV20, HV30, HV40, HV50, HV60, HV80, HV100, HV120	
Vickers resolution	0.1HV	
Objective	2.5X/5X	
Magnification of microscope	Brinell: 37.5X, Vickers: 75X	
Hardness test range	Brinell: 8~650HBW, Rockwell: 20~100HR, Vickers: 8~2900HV	
Max. workpiece height	Rockwell: 220mm, Brinell and Vickers: 150mm	
Max. testing width	200mm (from the center of indenter to the wall of main body)	
Data output	USB flash disk	
Power supply	220V, 50/60Hz	
Dimension	560×350×800mm	
Weight	70kg	

#### STANDARD DELIVERY

Main unit	1 pc
Vickers diamond indenter	1 pc
Rockwell diamond indenter	1 pc
Ø1.5875mm Rockwell indenter	1 pc
Ø2.5mm Brinell indenter	1 pc
Ø5mm Brinell indenter	1 pc
Ø60mm flat anvil for Rockwell	1 pc
Ø150mm flat anvil for Rockwell	1 pc
V-type anvil for Rockwell	1 pc
Ø60mm flat anvil for Vickers and Brinell	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Hardness test block 400~500HV30	1 pc
Hardness test block 180~300HBW2.5/187.5	1 pc
Level	1 pc
USB flash disk	1 pc
Touch pen	1 pc
Anti-dust cover	1 pc







Ø60mm flat anvil for Rockwell (included)



V-type anvil for Rockwell (included), for cylinders with diameter Ø4~60mm



Ø150mm flat anvil for Rockwell (included)





small V-type anvil for Rockwell (**optional**), for cylinders with diameter Ø2~4mm



desk (optional)

#### OPTIONAL ACCESSORY

Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Hardness test block 400-500HV30	HDT-B-HV30D
Hardness test block 200-300HBW2.5/187.5	HDT-B-HB25A2
Small V-type anvil for Rockwell	ISH-SMALLANVIL
Desk	HDT-DESK



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# BRINELL/ROCKWELL/VICKERS HARDNESS TESTER CODE ISH-BRV

-INSIZE





**-**

Ø60mm flat anvil for Rockwell (included)



Ø60mm flat anvil for Vickers and Brinell (included)



V-type anvil for Vickers and Brinell (included)



desk (optional)



a

Ø150mm flat

anvil for Rockwell

(included)

V-type anvil for Rockwell (included), for cylinders with diameter Ø4~60mm

small V-type anvil for

Rockwell (optional),

for cylinders with

According to ISO 6506, ISO 6507, ISO 6508

#### SPECIFICATION

Rockwell test load	98N preload, 588, 980, 1471N total load	
Min. Rockwell reading	0.5HR	
Brinell test load	306, 613, 1839N	
Vickers test load	294N	
Stage elevation	manual	
Load control	manual	
Magnification of microscope	37.5X/75X	
Max. workpiece height	180mm	
Max. testing width	200mm (from the center of indenter to the wall of main body)	
Power supply	220V, 50/60Hz	
Dimension	546×300×767mm	
Weight	90kg	

STANDARD DELIVERY	
Main unit	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Diamond Rockwell indenter	1 pc
Ø5mm Brinell indenter	1 pc
Ø2.5mm Brinell indenter	1 pc
Vickers indenter	1 pc
Ø60mm flat anvil for Rockwell	1 pc
Ø150mm flat anvil for Rockwell	1 pc
V-type anvil for Rockwell	1 pc
Ø60mm flat anvil for Vickers and Brinell	1 pc
V-type anvil for Vickers and Brinell	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Hardness test block 400~500HV30	1 pc
Hardness test block 180~300HBW2.5/187.5	1 pc
Anti-dust cover	1 pc

#### **OPTIONAL ACCESSORY**

Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Hardness test block 400-500HV30	HDT-B-HV30D
Hardness test block 200-3000HBW2.5/187.5	HDT-B-HB25A2
Small V-type anvil for Rockwell	ISH-SMALLANVIL
Desk	HDT-DESK

# AUTOMATIC DIGITAL BRINELL HARDNESS TESTERS



+INSIZE-



operator – tolerance –	Operator Jan Sample aucox Ronge to To 110-	- workpiece name
diameter of – indenter	Load&Dia 10/1000 Dave Text5 III	- dwell time
and test force	(Start)	- start
hardness value – conversion –	D1 2500 mm D2 2555 -mm HBW 97.3 Cerversion HBB	- diameter of indentation
reset -	(CHEFWE)	- calibration

LCD touch screen

- Automatic testing, automatic test force loading
- LCD touch screen, easy operation
- Measure indentation by measuring microscope then read the hardness value from LCD
- Tolerance testing
  Insert USB flash disk, save the test results as Excel Converted to HRA, HRB, HRC, HRD, HRF, HV, HB, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
- Force loading by electric motor, without weights
- According to ISO 6506



(included)



(included)





ISHB-D200

measuring microscope

manual rotation

turrent

USB flash disk

(included)

handwheel



indenter

stage



value from LCD

#### SPECIFICATION

Code		ISHB-D200	ISHB-D300
Turret rotation		manual	automatic
Range		8~650HBW	
Reading mode		directly read from LCD	
Test force		62.5, 100, 125, 187.5, 250, 500, 750, 1000, 1500, 3000kgf	
Max. workpiece height		200mm	
Max. testing width		155mm (from the center of indenter to the wall of main body)	
Stage elevation		manual	
Load control		automatic (load/dwell/unload)	
Load dwell time		5~60 second	
Measuring magnification 20X			
microscope resolution		0.625mm	
Power supply		220V, 50/60Hz	
Dimension		550x210x750mm	
Weight		110kg	

## STANDARD DELIVERY

Main unit	1 pc
Ø80mm flat anvil	1 pc
Ø200mm flat anvil	1 pc
V-type anvil	1 pc
Ø2.5mm carbide ball indenter	1 pc
Ø5mm carbide ball indenter	1 pc
Ø10mm carbide ball indenter	1 pc
Hardness test block 150~250HBW2.5/187.5	1 pc
Hardness test block 75~125HBW10/1000	1 pc
Hardness test block 175~250HBW10/3000	1 pc
USB flash disk (8G)	1 pc
Touch pen	1 pc
Anti-dust cover	1 pc

#### **OPTIONAL ACCESSORY**

Hardness test block 200~300HBW2.5/187.5	HDT-B-HB25A2
Hardness test block 90~200HBW10/1000	HDT-B-HB10C1
Hardness test block 200~300HBW10/3000	HDT-B-HB10A2
Brinell indentation measuring system	ISHB-MSA
Desk	HDT-DESK



# AUTOMATIC BRINELL HARDNESS TESTER CODE ISHB-M100

FORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHTS)

AUTOMATIC TESTING AFTER PRELIMINARY TEST FORCE IS LOADED BY HAND

# CTION





- Automatic testing after preliminary
- test force is loaded by hand Measure indentation diameter by measuring microscope, input the diameters, the hardness
- value is shown on screen automatically
- Force loading by electric motor, without weights
  According to ISO 6506



Ø80mm flat anvil (included)



Ø200mm flat anvil (included)





microscope (included)

indenter

stage



input the diameters, the hardness value is shown on screen automatically



desk (optional)

#### SPECIFICATION

Range		8~650HBW
Reading mode		directly read from LCD
Test force		62.5, 100, 125, 187.5, 250, 500, 750, 1000, 1500, 3000kgf
Max. workpiece height		230mm
Max. testing width		160mm (from the center of indenter to the wall of main body)
Stage elevation		manual
Load control		automatic (load/dwell/unload)
Load dwell time		5~60 second
Measuring magnification		20X
microscope	graduation	0.01mm
Power supply		220V, 50/60Hz
Dimension		550×210×750mm
Weight		90kg

# STANDARD DELIVERY

Main unit	1 pc
Ø80mm flat anvil	1 pc
Ø200mm flat anvil	1 pc
V-type anvil	1 pc
Ø2.5mm carbide ball indenter	1 pc
Ø5mm carbide ball indenter	1 pc
Ø10mm carbide ball indenter	1 pc
Hardness test block 150~250HBW2.5/187.5	1 pc
Hardness test block 75~125HBW10/1000	1 pc
Hardness test block 175~250HBW10/3000	1 pc
Measuring microscope	1 pc
Anti-dust cover	1 pc

Hardness test block 200~300HBW2.5/187.5	HDT-B-HB25A2
Hardness test block 90~200HBW10/1000	HDT-B-HB10C1
Hardness test block 200~300HBW10/3000	HDT-B-HB10A2
Brinell indentation measuring system	ISHB-MSA
Desk	HDT-DESK

# BRINELL INDENTATION MEASURING SYSTEM CODE ISHB-MSA



*<b>+INSIZE* 









software (included)

result and scale diameter of indentation result list

indentation

#### SPECIFICATION

Tolerance testing

Connected to computer USB port
 Automatically measure the indentation
 Result saved to Excel automatically

 Calibration with standard hardness blocks or standard indentation blocks

Applicable Brinell indenter		Ø10mm, Ø7.26mm, Ø5mm, Ø4mm, Ø2.5mm	
Hardness range		16~650HB	
Range of indentation diameter		Ø0.6~6mm	
Test force		62.5, 100, 125, 187.5, 250, 500, 750, 1000, 1500, 3000kgf	
Hardness resolution		1HB	
Diameter measuring resolution		0.001mm	
Diameter	Ø10mm ball indneter	±0.4% (indentation diameter)	
measuring	Ø5mm ball indneter	±0.8% (indentation diameter)	
accuracy	Ø2.5mm ball indneter	±1.2% (indentation diameter)	
sensor		1/3.2" CMOS	
Camera pixel		2M (resolution 1600×1200)	
	view filed	8×6mm	
Dimension		170×54×54mm	
Weight		385g	



standard blocks for Ø5mm and Ø10mm indenters (included)

#### STANDARD DELIVERY

Main unit	1 pc
Software	1 pc
Ø5mm standard indentation block	1 pc
Ø10mm standard indentation block	1 pc

#### **OPTIONAL ACCESSORY**

Ø2.5mm standard indentation block ISHB-MSA-BLOCK25



# DIGITAL VICKERS HARDNESS TESTER CODE HDT-VD50A





ECTION



Ø58mm flat anvil (included)



Ø150mm flat anvil (included)



V-type anvil (included)



- LCD touch screen, easy operation
- Insert USB flash disk, save the test results as Excel
- Converted to HRA, HRB, HRC, HRD, HRF, HV, HK, HBW,
- HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
- Force loading by electric motor, without weights
- According to ISO 6507

#### SPECIFICATION

Test force	0.5, 1, 2, 2.5, 3, 5, 10, 15, 20, 30, 40, 50kgf
Range	8~2900HV
Load control	automatic (load/dwell/unload)
Load dwell time	1~99 second
Eyepiece	10X
Objective	10X, 20X
Total magnification	100X, 200X
Length measurement resolution	0.01µm
Data output	USB flash disk
Max. workpiece height	180mm
Max. testing width	160mm (from the center of indenter to the wall of main body)
Power supply	220V, 50/60Hz
Dimension	580x190x700mm
Weight	55kg

#### STANDARD DELIVERY

Main unit	1 pc
10X, 20X objective	1 pc of each
Vickers indenter	1 pc
Ø58mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Hardness test block 400~500HV10	1 pc
Hardness test block 400~500HV30	1 pc
USB flash disk	1 pc
Level	1 pc
Touch pen	1 pc
Anti-dust cover	1 pc

#### OPTIONAL ACCESSORY

Hardness test block 400~500HV10	HDT-B-HV10D
Hardness test block 400~500HV30	HDT-B-HV30D
Measuring system	HDT-VS530

# VICKERS HARDNESS MEASURING SYSTEM CODE HDT-VS530

application example

*<b>+INSIZE* 



- Suitable for digital Vickers hardness tester HDT-VD50A
- Connected to computer USB port
- Measure the indentation sizes automatically or manually
- Multiple measurements to have average value, max. value, min. value and variance
- Convert to HRA, HRB, HRC, HRD, HRF, HV, HK, HBW, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
- Hardness tester can be controlled by software
- Measurement result can be sent to Word, Excel or CSV



C-mount

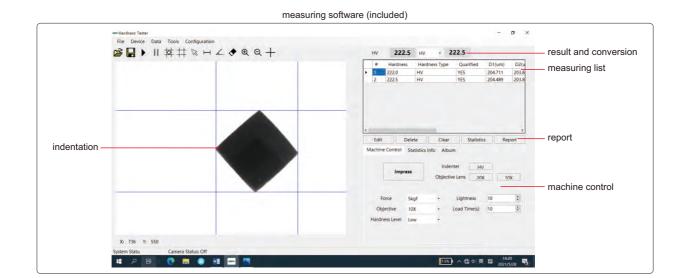








camera adapter (included)



#### SPECIFICATION

23

Sensor	1/2.5" CMOS
Pixel	5M (resolution 2592×1944)
Hardness measurement resolution	0.1HV
Length measurement resolution	0.001µm
Test force	1, 2, 2.5, 3, 5, 10, 15, 20, 30, 40, 50kgf
Dimension	30×30×40mm
Weight	50g

#### STANDARD DELIVERY

Main unit	1 pc
Software and USB cable	1 pc
RS232 cable	1 pc
Camera adapter	1 set

# **DIGITAL MICRO-VICKERS HARDNESS TESTER** CODE ISH-TDV1000A





- Measure hardness of thin or small workpieces
- Based on Vickers (HV), can be converted to Rockwell (HRA, HRB and HRC)
   According to ISO 6507







-INSIZE

slice holder (included)

#### SPECIFICATION

0.01, 0.025, 0.05, 0.1, 0.2, 0.3, 0.5, 1kgf
HV0.01, HV0.025, HV0.05, HV0.1, HV0.2, HV0.3, HV0.5, HV1
manual
automatic (load/dwell/unload)
5~60 second (5 second increment)
10X, 40X
15X
150X (for observation) 600X (for measurement)
85mm
85mm (from the center of indenter to the wall of main body)
dimensions: 100×100mm
travel range: 25×25mm
graduation: 0.01mm
RS232C
110/220V, 50Hz
540x500x640mm

#### STANDARD DELIVERY

Main unit	1 pc
10X, 40X objective	1 pc of each
Micro Vickers indenter	1 pc
Hardness test block 400~500HV0.2	1 pc
Hardness test block 700~800HV1	1 pc
Slice holder	1 pc
Vice	1 pc
Cylinder holder	1 pc
Level	1 pc
Anti-dust cover	1 pc

#### **OPTIONAL ACCESSORY**

20X objective	ISH-TDV-20X
Hardness test block 400~500HV0.2	HDT-B-HV02C
Hardness test block 700~750HV1	HDT-B-HV1F
Measuring system	9631-130
Camera adapter	ISH-TDV-ADAPTER

# VICKERS HARDNESS MEASURING SYSTEM CODE 9631-130

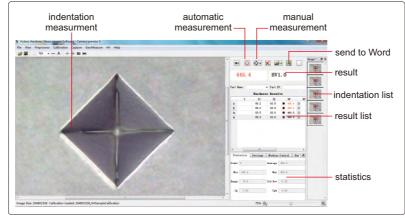


Connected to computer USB port

*<b><i>AINSIZE* 

- Measure the indentation sizes automatically or manually
  Multiple measurements to have average value, max. value and min. value
- Tolerance testing
- Convert to HRA, HRB, HRC, HRD, HRE, HRF, HRG, HRK, HR15T/30T/45T, HR15N/30N/45N, HK, HV, HB, HS, HSD
   Calibration with standard test block
- Measurement result can be sent to Word or Excel





#### SPECIFICATION

Sensor	1/2" CMOS
Pixel	1.3M (resolution 1280×1024)
Hardness measurement resolution	0.1HV
Length measurement resolution	0.1µm
Hardness measurement accuracy	±3%
Test force	0.01, 0.025, 0.05, 0.1, 0.2, 0.3, 0.5, 1, 2, 2.5, 3, 5, 10, 20, 30, 50, 100kgf
Dimension	57×51×49mm
Weight	200g

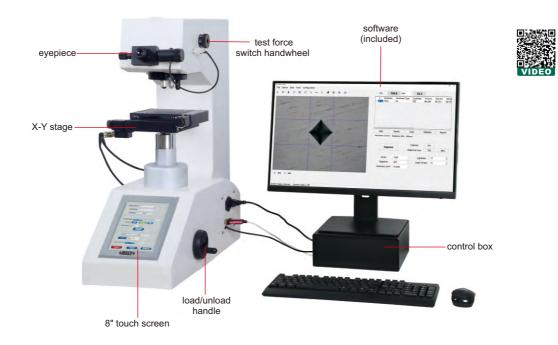
#### STANDARD DELIVERY

Main unit	1 pc
USB dongle	1 pc
Software and USB cable	1 pc



# AUTOMATIC MICRO-VICKERS HARDNESS TESTER CODE HDT-VS1D







-INSIZE-

vice (included)



slice holder (included)



cylinder holder (included)

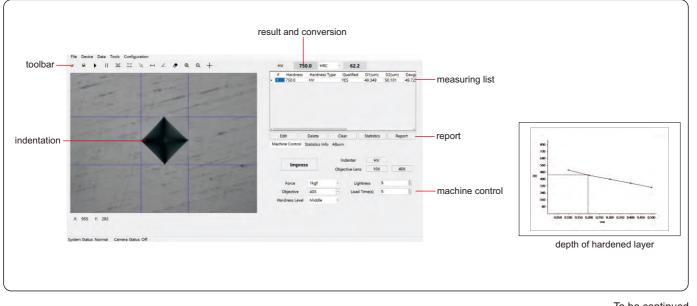
- Detect depth of hardened layer of head treatment and coating thickness. Can also be used for metallography observation
- Calibrate according to standard hardness blocks or length scales Convert to HRA, HRB, HRC, HRD, HRF, HV, HBW, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
- Built-in printer
  According to ISO 6507





motor driven turret





To be continued

#### Continued from previous page

*AINSIZE* 

#### SPECIFICATION

Test force		0.098N (10gf), 0.245N (25gf), 0.49N (50gf), 0.98N (100gf), 1.96N (200gf), 2.94N (300gf), 4.9N (500gf), 9.8N (1kgf)
Vickers scales		HV0.01, HV0.025, HV0.05, HV0.1, HV0.2, HV0.3, HV0.5, HV1
Range		8HV~2900HV
Length measur	ement resolution	0.01µm
Objective/inder	nter switch	motor driven turret
Stage lifting		manual
Load control		automatic (load/dwell/unload)
Load dwell time	;	1~99 second
Objective		10X, 40X
Eyepiece		10X
Total magnifica	tion	100X (for measurement or observation), 400X (for measurement)
Data output built-in printer		built-in printer
•	Max. workpiece height 160mm	
Max. testing wi	dth	160mm (from the center of indenter to the wall of main body)
X-Y stage		dimensions: 150×150mm, travel range: 50×50mm, graduation: 1μm, displacement repeatability: 3μm
Pixel		5M
Measurement and control software	Stage movement control	select points for indenter to press then read 1. select any point 2. rotate and select a point 3. select points along X-axis 4. select points along Y-axis 5. select points along Z 6. select points at any internal 7. program selection of points
	Measurement	automatic mode: automatic turret, automatic loading, automatic measurement control can also select manual mode
Power supply		220V, 50/60Hz
Dimension		620×250×710mm
Weight		50kg

#### STANDARD DELIVERY

Main unit	1 pc
10X, 40X objective	1 pc of each
Micro vickers indenter	1 pc
Hardness test block 400~500HV0.2	1 pc
Hardness test block 700~750HV1	1 pc
Level	1 pc
Touch pen	1 pc
Anti-dust cover	1 pc
Control box	1 pc
Software and USB dongle	1 pc of each
Computer	1 pc
Slice holder	1 pc
Vice	1 pc
Cylinder holder	1 pc

Hardness test block 400~500HV0.2	HDT-B-HV02C
Hardness test block 700~750HV1	HDT-B-HV1F
OFFICE software	7313-OFFICE
Knoop indenter	HDT-VS1D-KNOOP